

WEBCAST AUCTION

ASSETS FROM COMPLETE SEAMLESS PIPE FACILITY



Seamless Pipe Extrusion

SCHULZ XTRUDED PRODUCTS

Multiple locations in Hernando & Tunica, MS

WEBCAST AUCTION - NO ON-SITE BIDDING

TUES, FEBRUARY 18
Starting at 11AM CT

INSPECTION: Day Prior to Auction: 9AM - 4PM



EXTRUSION PRESS LINE - INCLUDES: ROTARY HEARTH FURNACE, VERTICAL EXPANSION PRESS, PREHEAT INDUCTION UNITS, 7000 TON EXTRUSION PRESS



EZTM CRTM 350 COLD PILGER MILL



PO Box 369 | Ross, OH 45061
Phone: (513) 738-3311 | Fax: (513) 738-0221
www.MyronBowling.com



**INDUSTRIAL
AUCTIONEERS
ASSOCIATION**



SXP - TUNICA, MISSISSIPPI, GENERAL SPECIFICATIONS BY LINE

7,000 TON SCHLOEMANN STAINLESS STEEL OIL HYDRAULIC EXTRUSION PRESS LINE

PRESS LINE COMPONENTS

HANS Henning Rotary Billet Furnace
2800 Ton Vertical Expansion Press
(2) IAS (SMS) Preheat Units
(2) IAS (SMS) Induction Heating Units
7000 Ton **SCHLOEMANN** Extrusion Press
Press Runout, Dies, Containers, Backing Assemblies, Tooling

HANS HENNING ROTARY BILLET FURNACE

Type - Natural Gas, Pulse Fired Burner System
Installed New - 2011
Furnace Nominal Heating Capacity - 6 Mt/Hr
Metal Conductivity (Soak) Requirement - 21.2 Min/In Wall
Metal Density - 0.287 LB/LN3
Number of Burners - 25 (Currently 13 Active)
Number of Billet Positions - 24
Billet Loading Car / Manipulator

PRESS CAPABLE OF PROCESSING PROFILES / TUBULAR, CARBON STEEL, STAINLESS STEEL & TITANIUM PRODUCTS



7000 TON SCHLOEMANN-SMS EXTRUSION PRESS

2800 TON SXP VERTICAL OIL HYDRAULIC EXPANSION PRESS

Type - Vertical Oil Hydraulic Expansion Press
Installed - 2012
Capacity - 2800 Ton (2800 MN)
Max Billet Capacity OD - 20.5" OD (520MM) (with Current Tooling), Capable of 25.5" (648MM with Additional Tooling)
Max Billet Capacity OD - 14" (356MM)
Max Billet Length - 44" (1118MM)
Triple Punch Capable - Depending on Alloy
Billets Per Hour - 10

Operating Pressure - Position 1 - 300 Bar, Position 2 - 220 Bar
Ejecter Force at 220 Bar - 5420 KN
Ejecter Force at 334 Bar - 7390 KN
Stroke of Piercing Crosshead - 1945MM
Stroke of Guiding Crosshead - 1044MM
Stroke of Table Shifting Device - 2500MM
Stroke of Ejector - 2160MM
Press Operators Controls - by **OILGEAR**
Billet Delivery Device with Conveyors
Numerous Containers, Liners, Mandrels, Bottom Rings & Expanders Available

SXP - TUNICA, MISSISSIPPI, GENERAL SPECIFICATIONS BY LINE

BILLET DELIVERY SYSTEM

Glass Lubrication Unit, Billet Pusher, Billet Loader, Integrated Billet Roller Table, Lubrication Unit

(2) IAS (SMS) TWO PREHEAT STATIONS

Each Includes (5) Zone Converter Technology

(3) Coil Diameters - 15.35", 17.5", 20.5"

Billet Length - 60"

Main Voltage - 3 Ph, 480 V, 60 Hz

Furnace Power - 2 X 1050 Kw (Depending of Alloy Composition & Billet Length)

Total Power - 1050 Kw at Approx. 80 Hz at Max. Billet Length
Splitted in 5 X 210 Kw

Number of Heating Stations - 2

Number of Heating Sections at Each Station - 5

Nominal Frequency - 65 - 120 Hz

Furnace Voltage - 460 V Approx. Eff.

Cooling Water Quantity / Coil Converter - 550 Approx. Liters/Min at Max. Power

(2) IAS (SMS) INDUCTION HEATING UNITS

#1 - 840 Kw Furnace Power, 4 Zone, 210 Kw at Hz, 120MM Billet Length

#2 - 1050 Kw Furnace Power, 5 Zone, 210 Kw at 80 Hz, 58" Billet Length

Frequency - 60 Hz

Primary Voltage - 13.800 V

Control & Auxillary Voltage - 460 VAC

Control Voltage - 220 VAC / 60 Hz



7000 TON SCHLOEMANN SMS OIL HYDRAULIC EXTRUSION PRESS

Press Manufacturer - **SCHLOEMANN SMS**

Reinstalled - 2011 (Rebuilt 2017)

Hydraulic Upgrade - 2017, Including New Piercer, Sliding Crosshead, Plate and Pressure Plate

Material - Stainless and Carbon Steel

Product - Rounds / Profiles

Capacity - 7000 Ton (69mn)

TIE RODS - 4

Min - Max Billet Diameter - 10" - 20.5" OD

(254MM - 520MM) (with Current Tooling),
Capable of 25.5" (648MM with Additional Tooling)

Min - Max Extrusion Diameter - 3" - 16" (76MM - 508MM) (Depends on Alloy, Buyer to Confirm)

Billet Length Range - 20" - 58 1/2" (508MM - 1485MM)

Max. Wall Extruded 2 1.8 (Depends on Alloy)

Buyer to Confirm Liners Capacity - 10.250" - 20.5" OD (260MM - 521MM)

Standard Extrusion Length - Up to 90'

Max Operating Temperature - 2462 Degrees Farenheight (1350 Degree Celsius)

Pumps - (6) OILGEAR

Pump Boost System - Nitrogen High Speed Bottles

Billet Loading Car & Delivery System - Included, Hot Shear - Capable (Not Operational)

Plasma Shear - Included w/Hypertherm Power Supply

Press Runout

Water Quench - 90' (27.4m)

Nitrogen High Speed Accumulation Bottles

Press Operators HMI



SXP - TUNICA, MISSISSIPPI, GENERAL SPECIFICATIONS BY LINE

800 TON SXP HYDRAULIC STRAIGHTENING PRESS

Manufacturer - SXP
Type - Hydraulic Straightening Press
Installed - 2013
Tonnage - 800 Ton
Min & Max Length of Pipe
Min and Max Diameter of Pipe
Stroke
Speed - IPM
Open Height
Cylinder Diameter
Distance Between the Columns
Includes Entry and Exit Tables



16" SCHULZ STRAIGHTENER

12" PRD MDL. 790 ID PIPE BLAST MACHINE

Manufacturer - PRD
Type - Internal Diameter Grit Blast Machine
New - 2018
ID Capacity - 5" - 24"
Pipe Length Range - 7' - 43'
Cycle Time - 3 Pipe Per 39 Minute Cycle

16" SXP MDL. 420 HEAVY WALL 7 ROLL PIPE STRAIGHTENER

Manufacturer - SXP
Type - Heavy Wall Pipe Straightener
Model Number - 420
Number of Rolls - 7 (5 Over 2)
Number of Driven Rolls - 2 Bottom
OD Range - 5" - 16" (127MM - 406MM) (Buyer to Confirm)
Wall Range - .148" - 1.593" (3.75MM - 40.46MM)
Pipe Length - 4000 - 13000MM
Pipe Weight - 500 Kg - 2200 Kg
Straightener Speed - 6-30 MPM
Distance Between Rolls - 1250MM
Roll Angle to Center Axis - 29.5 Degrees
Roll Diameter - 440MM
Roll Length - 720MM
Bottom Roll Adjustment - No
Top Roll Adjustment - Continuously by Spind Approx 450MM at All Top Rolls, Adjustable Angle of Rolls - 27.5 - 35.5 Degrees to Accommodate 5" - 16" OD Pipe
Adjustable Angle of Rolls (Possible) - 27 - 37 Degrees
Main Drive Motor - 200 HP Baldor, 1750/3565 RPM, 60 Hz, 3 Phase

Pipe Weight Capacity - 4,000 LBS.
Rail Height - 37"
Chamber - 20 Cu Ft Double Chamber, Upgraded in 2018
Blast Pot - 150 PSI,
Lance Capacity - 3
Electrics - Allen Bradley

SXP - TUNICA, MISSISSIPPI, GENERAL SPECIFICATIONS BY LINE

200,000 LBS. MCKAY PLUG DRAW BENCH

Manufacturer - McKay
Capacity - 200,000 Lbs.
Type - Plug Draw Bench
Carriage Stroke Length - 58'
Estimated Actual Pipe Length - 44.5'
Max OD - 21"
Power - (2) 450 HP DC Motors, 500 V, 715 AMPS



200,000 MCKAY PLUG / PULL DRAW BENCH



6" KUSHUN YONGDELI COLD PILGER MILL

6" (155MM) KUSHAN YONGDELI MACHINERY MDL. LG120-H COLD PILGER MILL

Manufacturer - Kushan Yongdeli Machinery
Model Number - LG120-H
Type - Cold Pilger Mill
Material - Stainless Seamless Pipe
Year - 2011
Input Pipe Range - 3"-6" (80MM - 155MM)
Input Wall Thickness - 0.236" - 1" (6MM - 25MM)
Input Length - 3M - 8M
Output OD - 60MM - 120MM
Die Design - Full Die
Max Length Output - 20,000MM
Speed of Saddle - 50-75 (Time/Min)
Travel Length of Saddle - 1103MM
Feed Length - 2.5 - 10MM
Turning Angle - 41 - 52 Degrees
Diameter of Roll - 490MM
Main Motor Power - 280 KW
Voltage - 480, 60 Hz, 3 PH
Elongation Coefficient of Stainless Steel - Max 3.5
Draw/Rolling Force - 3500 KN
Estimate Overall Dimension - 35 Meter LX 6.85 Meter W X 2.63 Meter H)
Total Weight in Tons - 63 Tons +/-

40" AGTOS OCEAN MACHINERY PROFILE / PIPE SHOT BLAST MACHINE

Manufacturer - Agtos / Ocean Machinery
Type - Profile/Tube Shot Blast Machine
Year - 2017
Number of Wheels - (4) 15" Diameter Wheels
Number of Blades - (6) 2.16" (55MM) Blade Width
Number of Motors - (4) 10 HP (7.5KW)
Total Installed Power - 40 HP (30KW)
Max Height of Profile - 40" (1000MM)

Max Width of Profile - 20" (500MM)
Min Work Piece Height - 0.5" (10MM)
Min Work Piece Length - 80" (2000MM)
Max Weight of Work Piece - 500 LBS/FT (750Kg/M)
Roller Conveyor Pass Line - 31" (787MM)
Conveyor Speed - 3-4 FT/M (1M/M)
Standard Steel Shot - 0.8MM - 1.5MM Dia.
SS Grit/SS Grit Shot - 60/40 Mix
Includes - Infeed and Outfeed Tables, Bucket Delivery System, Reclamation System, Exit Blower Unit, Agtos Dust Collector



AGTOS OD BLASTER

SXP - TUNICA, MISSISSIPPI, GENERAL SPECIFICATIONS BY LINE

14" SURFACE ENGINEERING SERVICES DUAL 1+1 ID PIPE GRINDING MACHINE

Manufacturer - Surface Engineering Services
Model - ID Grinder 1+1 Electrical/Mechanical Stone Spin
Year - 2021
Serial Number - 20213
OD Pipe Range - 6.5" - 14" (165MM - 360MM)
ID Pipe Range - 5.5" - 13.25" (140MM - 340MM)
Length - 12' - 50' (3650MM - 15,500MM)
Pipe Wall Thickness - 0.25" - 1.90" (6MM - 48MM)
Feed Speed - 5m/Min
Stone Speed - 3000 RPM
Straightness Deviation - 12MM/Meter
Max Bowing of Pipe - 25MM (Hook)
Max Weight of Pipe - 3,300 LBS
Power Supply - 480 V, 60 Cycle, 3 PH+PE
Installed Power - 67Kw Approximately
Includes - Operators Controls, Inlet and Outlet Tables



SURFACE ENGINEERING 1 + 1 GRINDER

16" SPECIALIZED HYDRAULIC SYSTEMS MDL. 6898 ID GRINDING MACHINE

Manufacturer - Specialized Hydraulic Systems
Year - 2013
Model Number - 6898

Minimum ID Capacity - 4.75"
Maximum OD Capacity - 16"
Grind Length Capacity - 124" - 287"
Spin - Hydraulic Stone Spin



NDT ULTRASONIC TESTING MACHINE

24" NDT TECHNOLOGIES INC. ULTRASONIC TUBE TESTER

Manufacturer - NDT Technologies, Inc.
Type - Full Body Ultrasonic Tube Tester to Transverse, Longitudinal, Oriented, Internal & Surface Flaws
Internal Probe Unit - Mandrel CRA Probe Head for Monitoring and Measuring CRA Thickness
Year - 2012
Pipe Diameter Range - 4.5" - 24"

Pipe Capacity Length - 158" - 511" (4000MM - 13000MM)
Probes - Inside & Outside Diameter
Calibration Stand - Included
Ultrasonic Test System - Sonotron
Loading and Unloading Tables - Included
Mandrels Sizes - 2" & 4"
Total Length - 1311" (33293MM) LX 170" (4320MM) H X 284" (9753MM) W

SXP - HERNANDO, MISSISSIPPI, GENERAL SPECIFICATIONS BY LINE

14" EZTM MODEL CRTM 350 COLD ROLLING PILGER MILL, 2014

HOLLOW BILLET:

Outer Diameter - MM: 180 - 382
Wall Thickness - MM: 5 - 40
Length - M: 2.5 - 8.0
Weight (Max) - KG, 1500
Tube Material Ultimate Resistance - MPA (Max): 1000 (145,000 PSI)

FINISHED TUBE:

Outer Diameter - MM: 140 - 342
Wall Thickness - MM: 3 - 32
Length - M: 5 - 25
OD Tolerance - MM: +/- 0.5
Wall Thickness Tolerance - %: +/- 6.0
Surface Roughness - RA, Micron, (Max): 0.8
Normal Rolling Force on Work Roll - KN, (Max): 8200 (820 Ton)
Axial Rolling Force - KN, (Max): 820 (82 Ton)
Cross Section Reduction - %, (Max): 83
OD Reduction - MM, (Max): 65
Wall Thickness Reduction - %, (Max): 80

3 ROLL TOOL SADDLE:

Roll Diameter - MM: 1040

Roll Width - MM: 660
Roll Weight - KG: 750 - 900
Mandrel
Barrel Diameter - MM: 100 - 340
Length - MM: 1500
Weight - KG: 300 - 650
Roll Tool Change Time - 8

SERVO DRIVE FEED & TURN:

Strokes Per Minute - 30
Feed - MM: 2 - 25 (12)
Turning Angle - Degrees: 23 - 35
Turnings - Q-Ty Per Cycle: 2

MAIN DRIVE MOTOR:

Current Type - A.C.
Power - Kw: 1600
RPM - 750

HYDRAULIC SYSTEM:

Working Pressure - MPA (Max): 10 (1450PSI)
Hydropneumatic Accumulator
Lubrication System
Process Lubrication System



EZTM CRTM 350 COLD PILGER MILL

16" SXP SEAMLESS PIPE ANNEALING FURNACE

Manufacturer - SXP
Type - Walking Beam Annealing Furnace
Material - Stainless Steel Seamless Pipes
Year - 2016
Pipe Capacity Range - 3.8" - 16"
Pipe Length Capacity - 9' - 47'
Maximum Temperature - 2100 Degrees Fahrenheit
Number of Recuperation Burners - 15 (8 Left, 7 Right)
Number of Zones - 2
Air Compression System - 100 MBAR Nominal Pressure (40Kw Capacity)
Max Throughput - Up to 48 Pipes Per 12 Hour Shift

Distance Between Inside Walking Beam - 250MM (Valley to Valley)
Number of Moveable Beams - 10 (Inside Furnace)
Walking Beam Movement - Hydraulic (Installed Under Platform)
Walking Beam Lift Distance - 80-100MM
Walking Beam Transportation - 150MM Horizontally (Position to Position)
Walking Beam Adjustments - Horizontally & Vertically Adjusted
Entry and Exit Doors - Electro Mechanically Controlled
Roller Belts Max Speed - 100m/Min (Both Directions)
Furnace Includes - Infeed, Walking Beam (Inside Furnace) and Outfeed Conveyance

SXP - HERNANDO, MISSISSIPPI, GENERAL SPECIFICATIONS BY LINE

12.75" KUSHAN YONGDELI MACHINERY MDL. 360 HEAVY WALL 7 ROLL PIPE STRAIGHTENER

Manufacturer - Kushan Yongdeli Machinery
Type - Heavy Wall Pipe Straightener
Model Number - 360
Number of Rolls - 7 (3 Over 4)
Number of Driven Rolls - 6 (3 Top and 3 Bottom)
OD Range - 4.5" - 12.75" (133MM - 385MM)
Wall Range - .157" - 1" (4MM - 25MM)
Pipe Length - 13' - 48'
Pipe Weight - 500 Kg - 2200 Kg
Straightener Speed - 6-30 Mpm
Distance Between Rolls - 1050MM
Max Travel of Upper Rolls - 310MM
Roll Diameter - 440MM

Roll Length - 550MM
Bottom Roll Adjustment - 0 - 20MM (Manually)
Main Drive Motor - 75 Kw
Note - Universal Connectors (Not Included), Tables Dismantled (But Available), Brand New Set of Rolls (Not Installed)

5.5" KUSHAN YONGDELI MACHINERY 6-ROLL TUBE STRAIGHTENER W/TABLES

Manufacturer - Kushan Yongdeli Machinery
Year - 2015
Maximum Pipe Diameter - 5.5"
Minimum Pipe Diameter - 1.315"
Maximum Feet - 50'
Minimum Feet - 8'
Max Throughput - Up To 510' Per 12 Hour Shift
Includes - Two Motors, Universal Connections, Hydraulic Unit

18" VIKING BLAST & WASH SYSTEMS OD PIPE / ROD SHOT BLAST MACHINE, NEW 2023

Manufacturer - Viking Blast & Wash Systems
New - 2023
Installed - 2023, Like New Condition
Model / Series - SR18 Series Blaster
Type - Skew Type Roller Conveyr Blast Cleaning OD Pipe, Tube, Rod and Other Round Work
OD Range - 4" - 18"
Length Range - 6' - 45'
Speeds - Continuous of Approximately 5 FPM SSPC 6 - 16" Diameter Pipe, Continuous of Approximately 10 FPM SSPC 6 - 8" Diameter Pipe
Number of Wheels - (1) 25 HP VMAX 1500 Direct Drive Blast Wheel
Infeed & Outfeed Tables - 45' Long Each @ 24" Centers

Tables Capacity - 185 LBS Per Foot
Includes - VK5700 Dust Collector 20 HP / 5,700 CFM, Spark Trap Automatic Abrasize Adder, 10' Exit Spill Hopper, Fire Detection & Suppression Upgrade to Dust Collector, 10' Long Spill Hopper, 20' Long Exit Abrasive Spill Hopper



VIKING OD BLAST & WASH UNIT

14" SXP SEAMLESS TUBE HYDROTESTING MACHINE W/HIGH PRESSURE PUMPS

Manufacturer - SXP
Type - Seamless Tube Hydrotesting Machine
Year Commissioned - 2015
Maximum Operating Pressure - 10,000 PSI
High Pressure Pumps - 10,000 PSI
Pressure in Bar - 700
Maximum Pipe Diameter - 14" OD
Minimum Pipe Diameter - 4.5" OD
Maximum Pipe Length - 44.25'
Minimum Pipe Length - 15.1'
Number of Distance Pipes - 5
Sizes of Distance Pipes - 1600MM, 3600MM, 5600MM, 7600MM, 9600MM
Number Tooling Sets - 6", 8", 10", 11", 12", 14", 16", 18"
Max Throughput - Up To 24 Pipes Per 12 Hour Shift
Main Components - Hydrostatic Machine Base, Trough and

Operators Platform, Spindle Carraige Unit (SPW), Short Stroke to Accommodate Tube Alignment, Spindle Carriage Stroke - 72" (1870MM)

Motor - 7.5 Kw
Includes - Hyd. Unit, High Pressure Hose, Cooling Water Valve, Water Fill, Valve, Sensor Connection Box, Tool Plate, Tool Head, Clamping Carriage Unit (PRW), Moves to Center of Tube, Motor - 0.37 Kw

Includes - Geared Motor, Bearing Surface Mount, Clapms Carriage Distance Unit (DDW) - Fixed

Motor - (2) 1.5 Kw

Includes - (2) Hyd. Units, Cooling Water Lines, Connection to PRW, Exhausting, Valve & Hose, Toll Plate, Tool Head, High Pressure Pump, Water Supply Tank, Atlas Copco Air Compressor - to Run PRW Carraige

Operators Control Panel HMI

No Loading Tables - Tube Loading In And Loading Out by Forklift

SXP - HERNANDO, MISSISSIPPI, GENERAL SPECIFICATIONS BY LINE

3.5" - 18" (88.9MM - 457.2MM) OLYMPUS NDT AUTOMATED SEAMLESS PIPE FULL BODY INSPECTION SYSTEM

Manufacturer - Olympus NDT Systems
Type - Automated Seamless Pipe Full Body Inspection System
Defect Capability - Longitudinal, Transverse, Oblique, Lamination, & Wall Thickness
Year of Manufacture - 2018
Tube Diameter Range - 3.5" - 18" (88.9MM - 457.2MM)
Outside Diameter Tolerance - 1.0% +/- of Nominal Diameter
Wall Thickness Range - 1/4" - 1" (6MM - 25.6MM)

Wall Thickness Tolerance - +15%, -12.5% of Nominal Wall Thickness
Ovality Tolerance - 1.5% of the Outside Diameter
Length - 17.7' - 50' (6MM - 15.25MM)
Number of Phased Array Heads - 1
Number of Water Wedge Assemblies - 7
Pipe Rotator and Calibration Stands - Yes
Numbered of Powered Pipe Material Rollers - 12
Includes - Entry Table, Accepted Pipe Table, Reject Pipe Table, Operators Desk, Main Electrical Panel

13" SBS ID/OD TUBE BLASTING SYSTEM, NEW 2020 NME INVENTORY NUMBER - 116554

Manufacturer - Surface Blasting Systems, LLC (SBS)
Year - 2020
Serial Number - 256
Type - Automatic ID/OD Tube Blast Machine
ID Range - 4.5" - 13"
Length Range - 84" - 600"
Media - GM50/S50 Stainless Steel Shot / Grit
Pressure Suction Wheel - Dual Pressure Pot

Infeed & Outfeed Capacity - (5) 14" OD Parts, (17) 4.5" OD Parts
Cabinet Weight - 58,000, Empty, W/ Infeed & Outfeed Racks
Gun Mover Weight - 3,700 Lbs
Power - 480 V, 3 Ph, 24 FLA on Cabinet, 60 FLA on D.C.
Pneumatic Requirements - 100 PSI, 1100 CFM, 20" of Static Pressure
Includes - Infeed Rack, Pac Man Loading Station, Outfeed Rack, Media Adder, Service Platform, Electrical Controls, Dust Collector, Detection Unit, Trash Full Indicator, Stainless Steel Material Handling Components, Reclaim Unit



NEW FUME SCRUBBER - PICKLING LINE



TUBE & PIPE HOT DIP PICKLING LINE

TUBE & PIPE HOT DIP PICKLING LINE

General Tank Dimensions - 600" L X 42" W X 60" D
General Line Layout:
Load/Unload Area
Degreasing Tank - Up To 150 Degrees Farenheight
Cold Water Rinse Tank
HF/Nitric Acid Tank - Up To 120 Degrees Farenheight
Passivation Tank - 50% Nitric Acid
Cold Water Rinse
Water Water Rinse
Gantry Type 5 Ton Crane with Two Hoists
Waste Water Treatment System
Scrubber
Motor and Control Enclosure

ONGOING LIQUIDATION - ASSETS FROM COMPLETE FACILITY



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Joe Oliver (513) 604-4958 Joe@MyronBowling.com	Kevin Gamm (513) 235-6430 Kevin@MyronBowling.com	Greg Hengehold (513) 520-7636 Greg@MyronBowling.com	Christopher Lee (513) 720-1687 Christopher@MyronBowling.com	Tom Bowling (513) 738-3311 Tom@MyronBowling.com	Logan Oliver (513) 828-9080 Logan@MyronBowling.com	Craig Breetz (513) 364-9867 Craig@MyronBowling.com	William Enderle (513) 377-8307 Will@MyronBowling.com
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FOR MORE INFORMATION ABOUT EQUIPMENT, CONTACT GREG HENGEHOLD, (513) 520-7636, Greg@MyronBowling.com
Mississippi Auction License: Thomas Curtis Bowling - #1661

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IN CONJUNCTION WITH



PO Box 369 | Ross, OH 45061
Phone: (513) 738-3311 | Fax: (513) 738-0221
MyronBowling.com



Technical Advisor
(973) 344-6100
sales@nationalmach.com