

**WEBCAST AUCTION**

**ASSETS FROM COMPLETE SEAMLESS PIPE FACILITY**



Seamless Pipe Extrusion

# SCHULZ XTRUDED PRODUCTS

Multiple locations in Hernando & Tunica, MS

**WEBCAST AUCTION - NO ON-SITE BIDDING**

**MON, FEBRUARY 10**  
Starting at 11AM CT

INSPECTION: Day Prior to Auction: 9AM - 4PM



**EXTRUSION PRESS LINE - INCLUDES: ROTARY HEARTH FURNACE, VERTICAL EXPANSION PRESS, PREHEAT INDUCTION UNITS, 7000 TON EXTRUSION PRESS**



**EZTM CRTM 350 COLD PILGER MILL**



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ASSOCIATION**





# SXP - TUNICA, MISSISSIPPI, GENERAL SPECIFICATIONS BY LINE

## 7,000 TON SCHLOEMANN STAINLESS STEEL OIL HYDRAULIC EXTRUSION PRESS LINE

### PRESS LINE COMPONENTS

**HANS** Henning Rotary Billet Furnace  
2800 Ton Vertical Expansion Press  
(2) IAS (SMS) Preheat Units  
(2) IAS (SMS) Induction Heating Units  
7000 Ton **SCHLOEMANN** Extrusion Press  
Press Runout, Dies, Containers, Backing Assemblies, Tooling

## HANS HENNING ROTARY BILLET FURNACE

Type - Natural Gas, Pulse Fired Burner System  
Installed New - 2011  
Furnace Nominal Heating Capacity - 6 Mt/Hr  
Metal Conductivity (Soak) Requirement - 21.2 Min/In Wall  
Metal Density - 0.287 LB/LN3  
Number of Burners - 25 (Currently 13 Active)  
Number of Billet Positions - 24  
Billet Loading Car / Manipulator

**PRESS CAPABLE OF PROCESSING PROFILES / TUBULAR, CARBON STEEL, STAINLESS STEEL & TITANIUM PRODUCTS**



## 7000 TON SCHLOEMANN-SMS EXTRUSION PRESS

### 2800 TON SXP VERTICAL OIL HYDRAULIC EXPANSION PRESS

Type - Vertical Oil Hydraulic Expansion Press  
Installed - 2012  
Capacity - 2800 Ton (2800 MN)  
Max Billet Capacity OD - 20.5" OD (520MM) (with Current Tooling), Capable of 25.5" (648MM with Additional Tooling)  
Max Billet Capacity OD - 14" (356MM)  
Max Billet Length - 44" (1118MM)  
Triple Punch Capable - Depending on Alloy  
Billets Per Hour - 10

Operating Pressure - Position 1 - 300 Bar, Position 2 - 220 Bar  
Ejecter Force at 220 Bar - 5420 KN  
Ejecter Force at 334 Bar - 7390 KN  
Stroke of Piercing Crosshead - 1945MM  
Stroke of Guiding Crosshead - 1044MM  
Stroke of Table Shifting Device - 2500MM  
Stroke of Ejector - 2160MM  
Press Operators Controls - by **OILGEAR**  
Billet Delivery Device with Conveyors  
Numerous Containers, Liners, Mandrels, Bottom Rings & Expanders Available



# SXP - TUNICA, MISSISSIPPI, GENERAL SPECIFICATIONS BY LINE

## **BILLET DELIVERY SYSTEM**

Glass Lubrication Unit, Billet Pusher, Billet Loader, Integrated Billet Roller Table, Lubrication Unit

## **(2) IAS (SMS) TWO PREHEAT STATIONS**

Each Includes (5) Zone Converter Technology

(3) Coil Diameters - 15.35", 17.5", 20.5"

Billet Length - 60"

Main Voltage - 3 Ph, 480 V, 60 Hz

Furnace Power - 2 X 1050 Kw (Depending of Alloy Composition & Billet Length)

Total Power - 1050 Kw at Approx. 80 Hz at Max. Billet Length Splitted in 5 X 210 Kw

Number of Heating Stations - 2

Number of Heating Sections at Each Station - 5

Nominal Frequency - 65 - 120 Hz

Furnace Voltage - 460 V Approx. Eff.

Cooling Water Quantity / Coil Converter - 550 Approx. Liters/Min at Max. Power

## **(2) IAS (SMS) INDUCTION HEATING UNITS**

#1 - 840 Kw Furnace Power, 4 Zone, 210 Kw at Hz, 120MM Billet Length

#2 - 1050 Kw Furnace Power, 5 Zone, 210 Kw at 80 Hz, 58" Billet Length

Frequency - 60 Hz

Primary Voltage - 13.800 V

Control & Auxillary Voltage - 460 VAC

Control Voltage - 220 VAC / 60 Hz



## **7000 TON SCHLOEMANN SMS OIL HYDRAULIC EXTRUSION PRESS**

Press Manufacturer - **SCHLOEMANN SMS**

Reinstalled - 2011 (Rebuilt 2017)

Hydraulic Upgrade - 2017, Including New Piercer, Sliding Crosshead, Plate and Pressure Plate

Material - Stainless and Carbon Steel

Product - Rounds / Profiles

Capacity - 7000 Ton (69mn)

TIE RODS - 4

Min - Max Billet Diameter - 10" - 20.5" OD

(254MM - 520MM) (with Current Tooling), Capable of 25.5" (648MM with Additional Tooling)

Min - Max Extrusion Diameter - 3" - 16" (76MM - 508MM) (Depends on Alloy, Buyer to Confirm)

Billet Length Range - 20" - 58 1/2" (508MM - 1485MM)

Max. Wall Extruded 2 1.8 (Depends on Alloy)

Buyer to Confirm Liners Capacity - 10.250" - 20.5" OD (260MM - 521MM)

Standard Extrusion Length - Up to 90'

Max Operating Temperature - 2462 Degrees

Farenheight (1350 Degree Celsius)

Pumps - (6) OILGEAR

Pump Boost System - Nitrogen High Speed Bottles

Billet Loading Car & Delivery System - Included,

Hot Shear - Capable (Not Operational)

Plasma Shear - Included w/Hypertherm Power Supply

Press Runout

Water Quench - 90' (27.4m)

Nitrogen High Speed Accumulation Bottles

Press Operators HMI





# SXP - TUNICA, MISSISSIPPI, GENERAL SPECIFICATIONS BY LINE

## 800 TON SXP HYDRAULIC STRAIGHTENING PRESS

Manufacturer - SXP  
Type - Hydraulic Straightening Press  
Installed - 2013  
Tonnage - 800 Ton  
Min & Max Length of Pipe  
Min and Max Diameter of Pipe  
Stroke  
Speed - IPM  
Open Height  
Cylinder Diameter  
Distance Between the Columns  
Includes Entry and Exit Tables



## 16" SXP MDL. 420 HEAVY WALL 7 ROLL PIPE STRAIGHTENER

Manufacturer - SXP  
Type - Heavy Wall Pipe Straightener  
Model Number - 420  
Number of Rolls - 7 (5 Over 2)  
Number of Driven Rolls - 2 Bottom  
OD Range - 5" - 16" (127MM - 406MM) (Buyer to Confirm)  
Wall Range - .148" - 1.593" (3.75MM - 40.46MM)  
Pipe Length - 4000 - 13000MM  
Pipe Weight - 500 Kg - 2200 Kg  
Straightener Speed - 6-30 MPM  
Distance Between Rolls - 1250MM  
Roll Angle to Center Axis - 29.5 Degrees  
Roll Diameter - 440MM  
Roll Length - 720MM  
Bottom Roll Adjustment - No  
Top Roll Adjustment - Continuously by Spind Approx 450MM at All Top Rolls, Adjustable Angle of Rolls - 27.5 - 35.5 Degrees to Accommodate 5" - 16" OD Pipe  
Adjustable Angle of Rolls (Possible) - 27 - 37 Degrees  
Main Drive Motor - 200 HP Baldor, 1750/3565 RPM, 60 Hz, 3 Phase

## 12" PRD MDL. 790 ID PIPE BLAST MACHINE

Manufacturer - PRD  
Type - Internal Diameter Grit Blast Machine  
New - 2018  
ID Capacity - 5" - 24"  
Pipe Length Range - 7' - 43'  
Cycle Time - 3 Pipe Per 39 Minute Cycle

Pipe Weight Capacity - 4,000 LBS.  
Rail Height - 37"  
Chamber - 20 Cu Ft Double Chamber, Upgraded in 2018  
Blast Pot - 150 PSI,  
Lance Capacity - 3  
Electrics - Allen Bradley



# SXP - TUNICA, MISSISSIPPI, GENERAL SPECIFICATIONS BY LINE

## 200,000 LBS. MCKAY PLUG DRAW BENCH

Manufacturer - McKay  
Capacity - 200,000 Lbs.  
Type - Plug Draw Bench  
Carriage Stroke Length - 58'  
Estimated Actual Pipe Length - 44.5'  
Max OD - 21"  
Power - (2) 450 HP DC Motors, 500 V, 715 AMPS



**200,000 MCKAY PLUG / PULL DRAW BENCH**



**6" KUSHUN YONGDELI COLD PILGER MILL**

## 6" (155MM) KUSHAN YONGDELI MACHINERY MDL. LG120-H COLD PILGER MILL

Manufacturer - Kushan Yongdeli Machinery  
Model Number - LG120-H  
Type - Cold Pilger Mill  
Material - Stainless Seamless Pipe  
Year - 2011  
Input Pipe Range - 3"-6" (80MM - 155MM)  
Input Wall Thickness - 0.236" - 1" (6MM - 25MM)  
Input Length - 3M - 8M  
Output OD - 60MM - 120MM  
Die Design - Full Die  
Max Length Output - 20,000MM  
Speed of Saddle - 50-75 (Time/Min)  
Travel Length of Saddle - 1103MM  
Feed Length - 2.5 - 10MM  
Turning Angle - 41 - 52 Degrees  
Diameter of Roll - 490MM  
Main Motor Power - 280 KW  
Voltage - 480, 60 Hz, 3 PH  
Elongation Coefficient of Stainless Steel - Max 3.5  
Draw/Rolling Force - 3500 KN  
Estimate Overall Dimension - 35 Meter LX 6.85 Meter W X 2.63 Meter H)  
Total Weight in Tons - 63 Tons +/-

## 40" AGTOS OCEAN MACHINERY PROFILE / PIPE SHOT BLAST MACHINE

Manufacturer - Agtos / Ocean Machinery  
Type - Profile/Tube Shot Blast Machine  
Year - 2017  
Number of Wheels - (4) 15" Diameter Wheels  
Number of Blades - (6) 2.16" (55MM) Blade Width  
Number of Motors - (4) 10 HP (7.5KW)  
Total Installed Power - 40 HP (30KW)  
Max Height of Profile - 40" (1000MM)

Max Width of Profile - 20" (500MM)  
Min Work Piece Height - 0.5" (10MM)  
Min Work Piece Length - 80" (2000MM)  
Max Weight of Work Piece - 500 LBS/FT (750Kg/M)  
Roller Conveyor Pass Line - 31" (787MM)  
Conveyor Speed - 3-4 FT/M (1M/M)  
Standard Steel Shot - 0.8MM - 1.5MM Dia.  
SS Grit/SS Grit Shot - 60/40 Mix  
Includes - Infeed and Outfeed Tables, Bucket Delivery System, Reclamation System, Exit Blower Unit, Agtos Dust Collector



**AGTOS OD BLASTER**

# SXP - TUNICA, MISSISSIPPI, GENERAL SPECIFICATIONS BY LINE

## **14" SURFACE ENGINEERING SERVICES DUAL 1+1 ID PIPE GRINDING MACHINE**

Manufacturer - Surface Engineering Services  
Model - ID Grinder 1+1 Electrical/Mechanical Stone Spin  
Year - 2021  
Serial Number - 20213  
OD Pipe Range - 6.5" - 14" (165MM - 360MM)  
ID Pipe Range - 5.5" - 13.25" (140MM - 340MM)  
Length - 12' - 50' (3650MM - 15,500MM)  
Pipe Wall Thickness - 0.25" - 1.90" (6MM - 48MM)  
Feed Speed - 5m/Min  
Stone Speed - 3000 RPM  
Straightness Deviation - 12MM/Meter  
Max Bowing of Pipe - 25MM (Hook)  
Max Weight of Pipe - 3,300 LBS  
Power Supply - 480 V, 60 Cycle, 3 PH+PE  
Installed Power - 67Kw Approximately  
Includes - Operators Controls, Inlet and Outlet Tables



**SURFACE ENGINEERING 1 + 1 GRINDER**

## **16" SPECIALIZED HYDRAULIC SYSTEMS MDL. 6898 ID GRINDING MACHINE**

Manufacturer - Specialized Hydraulic Systems  
Year - 2013  
Model Number - 6898

Minimum ID Capacity - 4.75"  
Maximum OD Capacity - 16"  
Grind Length Capacity - 124" - 287"  
Spin - Hydraulic Stone Spin



**NDT ULTRASONIC TESTING MACHINE**

## **24" NDT TECHNOLOGIES INC. ULTRASONIC TUBE TESTER**

Manufacturer - NDT Technologies, Inc.  
Type - Full Body Ultrasonic Tube Tester to Transverse, Longitudinal, Oriented, Internal & Surface Flaws  
Internal Probe Unit - Mandrel CRA Probe Head for Monitoring and Measuring CRA Thickness  
Year - 2012  
Pipe Diameter Range - 4.5" - 24"

Pipe Capacity Length - 158" - 511" (4000MM - 13000MM)  
Probes - Inside & Outside Diameter  
Calibration Stand - Included  
Ultrasonic Test System - Sonotron  
Loading and Unloading Tables - Included  
Mandrels Sizes - 2" & 4"  
Total Length - 1311" (33293MM) LX 170" (4320MM) H X 284" (9753MM) W



# SXP - HERNANDO, MISSISSIPPI, GENERAL SPECIFICATIONS BY LINE

## 14" EZTM MODEL CRTM 350 COLD ROLLING PILGER MILL, 2014

### HOLLOW BILLET:

Outer Diameter - MM: 180 - 382

Wall Thickness - MM: 5 - 40

Length - M: 2.5 - 8.0

Weight (Max) - KG, 1500

Tube Material Ultimate Resistance - MPA (Max): 1000 (145,000 PSI)

### FINISHED TUBE:

Outer Diameter - MM: 140 - 342

Wall Thickness - MM: 3 - 32

Length - M: 5 - 25

OD Tolerance - MM: +/- 0.5

Wall Thickness Tolerance - %: +/- 6.0

Surface Roughness - RA, Micron, (Max): 0.8

Normal Rolling Force on Work Roll - KN, (Max): 8200 (820 Ton)

Axial Rolling Force - KN, (Max): 820 (82 Ton)

Cross Section Reduction - %, (Max): 83

OD Reduction - MM, (Max): 65

Wall Thickness Reduction - %, (Max): 80

### 3 ROLL TOOL SADDLE:

Roll Diameter - MM: 1040

Roll Width - MM: 660

Roll Weight - KG: 750 - 900

Mandrel

Barrel Diameter - MM: 100 - 340

Length - MM: 1500

Weight - KG: 300 - 650

Roll Tool Change Time - 8

### SERVO DRIVE FEED & TURN:

Strokes Per Minute - 30

Feed - MM: 2 - 25 (12)

Turning Angle - Degrees: 23 - 35

Turnings - Q-Ty Per Cycle: 2

### MAIN DRIVE MOTOR:

Current Type - A.C.

Power - Kw: 1600

RPM - 750

### HYDRAULIC SYSTEM:

Working Pressure - MPA (Max): 10 (1450PSI)

Hydropneumatic Accumulator

Lubrication System

Process Lubrication System



**EZTM CRTM 350 COLD PILGER MILL**

## 16" SXP SEAMLESS PIPE ANNEALING FURNACE

Manufacturer - SXP

Type - Walking Beam Annealing Furnace

Material - Stainless Steel Seamless Pipes

Year - 2016

Pipe Capacity Range - 3.8" - 16"

Pipe Length Capacity - 9' - 47'

Maximum Temperature - 2100 Degrees Fahrenheit

Number of Recuperation Burners - 15 (8 Left, 7 Right)

Number of Zones - 2

Air Compression System - 100 MBAR Nominal Pressure (40Kw Capacity)

Max Throughput - Up to 48 Pipes Per 12 Hour Shift

Distance Between Inside Walking Beam - 250MM (Valley to Valley)

Number of Moveable Beams - 10 (Inside Furnace)

Walking Beam Movement - Hydraulic (Installed Under Platform)

Walking Beam Lift Distance - 80-100MM

Walking Beam Transportation - 150MM Horizontally (Position to Position)

Walking Beam Adjustments - Horizontally & Vertically Adjusted

Entry and Exit Doors - Electro Mechanically Controlled

Roller Belts Max Speed - 100m/Min (Both Directions)

Furnace Includes - Infeed, Walking Beam (Inside Furnace) and Outfeed Conveyance

# SXP - HERNANDO, MISSISSIPPI, GENERAL SPECIFICATIONS BY LINE

## **12.75" KUSHAN YONGDELI MACHINERY MDL. 360 HEAVY WALL 7 ROLL PIPE STRAIGHTENER**

Manufacturer - Kushan Yongdeli Machinery  
Type - Heavy Wall Pipe Straightener  
Model Number - 360  
Number of Rolls - 7 (3 Over 4)  
Number of Driven Rolls - 6 (3 Top and 3 Bottom)  
OD Range - 4.5" - 12.75" (133MM - 385MM)  
Wall Range - .157" - 1" (4MM - 25MM)  
Pipe Length - 13' - 48'  
Pipe Weight - 500 Kg - 2200 Kg  
Straightener Speed - 6-30 Mpm  
Distance Between Rolls - 1050MM  
Max Travel of Upper Rolls - 310MM  
Roll Diameter - 440MM

Roll Length - 550MM  
Bottom Roll Adjustment - 0 - 20MM (Manually)  
Main Drive Motor - 75 Kw  
Note - Universal Connectors (Not Included), Tables Dismantled (But Available), Brand New Set of Rolls (Not Installed)

## **5.5" KUSHAN YONGDELI MACHINERY 6-ROLL TUBE STRAIGHTENER W/TABLES**

Manufacturer - Kushan Yongdeli Machinery  
Year - 2015  
Maximum Pipe Diameter - 5.5"  
Minimum Pipe Diameter - 1.315"  
Maximum Feet - 50'  
Minimum Feet - 8'  
Max Throughput - Up To 510' Per 12 Hour Shift  
Includes - Two Motors, Universal Connections, Hydraulic Unit

## **18" VIKING BLAST & WASH SYSTEMS OD PIPE / ROD SHOT BLAST MACHINE, NEW 2023**

Manufacturer - Viking Blast & Wash Systems  
New - 2023  
Installed - 2023, Like New Condition  
Model / Series - SR18 Series Blaster  
Type - Skew Type Roller Conveyr Blast Cleaning OD Pipe, Tube, Rod and Other Round Work  
OD Range - 4" - 18"  
Length Range - 6' - 45'  
Speeds - Continuous of Approximately 5 FPM SSPC 6 - 16" Diameter Pipe, Continuous of Approximately 10 FPM SSPC 6 - 8" Diameter Pipe  
Number of Wheels - (1) 25 HP VMAX 1500 Direct Drive Blast Wheel  
Infeed & Outfeed Tables - 45' Long Each @ 24" Centers

Tables Capacity - 185 LBS Per Foot  
Includes - VK5700 Dust Collector 20 HP / 5,700 CFM, Spark Trap Automatic Abrasize Adder, 10' Exit Spill Hopper, Fire Detection & Suppression Upgrade to Dust Collector, 10' Long Spill Hopper, 20' Long Exit Abrasive Spill Hopper



**VIKING OD BLAST & WASH UNIT**

## **14" SXP SEAMLESS TUBE HYDROTESTING MACHINE W/HIGH PRESSURE PUMPS**

Manufacturer - SXP  
Type - Seamless Tube Hydrotesting Machine  
Year Commissioned - 2015  
Maximum Operating Pressure - 10,000 PSI  
High Pressure Pumps - 10,000 PSI  
Pressure in Bar - 700  
Maximum Pipe Diameter - 14" OD  
Minimum Pipe Diameter - 4.5" OD  
Maximum Pipe Length - 44.25'  
Minimum Pipe Length - 15.1'  
Number of Distance Pipes - 5  
Sizes of Distance Pipes - 1600MM, 3600MM, 5600MM, 7600MM, 9600MM  
Number Tooling Sets - 6", 8", 10", 11", 12", 14", 16", 18"  
Max Throughput - Up To 24 Pipes Per 12 Hour Shift  
Main Components - Hydrostatic Machine Base, Trough and

Operators Platform, Spindle Carraige Unit (SPW), Short Stroke to Accommodate Tube Alignment, Spindle Carriage Stroke - 72" (1870MM)

Motor - 7.5 Kw  
Includes - Hyd. Unit, High Pressure Hose, Cooling Water Valve, Water Fill, Valve, Sensor Connection Box, Tool Plate, Tool Head, Clamping Carriage Unit (PRW), Moves to Center of Tube, Motor - 0.37 Kw

Includes - Geared Motor, Bearing Surface Mount, Clapms Carriage Distance Unit (DDW) - Fixed

Motor - (2) 1.5 Kw

Includes - (2) Hyd. Units, Cooling Water Lines, Connection to PRW, Exhausting, Valve & Hose, Toll Plate, Tool Head, High Pressure Pump, Water Supply Tank, Atlas Copco Air Compressor - to Run PRW Carraige

Operators Control Panel HMI

No Loading Tables - Tube Loading In And Loading Out by Forklift



# SXP - HERNANDO, MISSISSIPPI, GENERAL SPECIFICATIONS BY LINE

## **3.5" - 18" (88.9MM - 457.2MM) OLYMPUS NDT AUTOMATED SEAMLESS PIPE FULL BODY INSPECTION SYSTEM**

Manufacturer - Olympus NDT Systems  
Type - Automated Seamless Pipe Full Body Inspection System  
Defect Capability - Longitudinal, Transverse, Oblique, Lamination, & Wall Thickness  
Year of Manufacture - 2018  
Tube Diameter Range - 3.5" - 18" (88.9MM - 457.2MM)  
Outside Diameter Tolerance - 1.0% +/- of Nominal Diameter  
Wall Thickness Range - 1/4" - 1" (6MM - 25.6MM)

Wall Thickness Tolerance - +15%, -12.5% of Nominal Wall Thickness  
Ovality Tolerance - 1.5% of the Outside Diameter  
Length - 17.7' - 50' (6MM - 15.25MM)  
Number of Phased Array Heads - 1  
Number of Water Wedge Assemblies - 7  
Pipe Rotator and Calibration Stands - Yes  
Numbered of Powered Pipe Material Rollers - 12  
Includes - Entry Table, Accepted Pipe Table, Reject Pipe Table, Operators Desk, Main Electrical Panel

## **13" SBS ID/OD TUBE BLASTING SYSTEM, NEW 2020 NME INVENTORY NUMBER - 116554**

Manufacturer - Surface Blasting Systems, LLC (SBS)  
Year - 2020  
Serial Number - 256  
Type - Automatic ID/OD Tube Blast Machine  
ID Range - 4.5" - 13"  
Length Range - 84" - 600"  
Media - GM50/S50 Stainless Steel Shot / Grit  
Pressure Suction Wheel - Dual Pressure Pot

Infeed & Outfeed Capacity - (5) 14" OD Parts, (17) 4.5" OD Parts  
Cabinet Weight - 58,000, Empty, W/ Infeed & Outfeed Racks  
Gun Mover Weight - 3,700 Lbs  
Power - 480 V, 3 Ph, 24 FLA on Cabinet, 60 FLA on D.C.  
Pneumatic Requirements - 100 PSI, 1100 CFM, 20" of Static Pressure  
Includes - Infeed Rack, Pac Man Loading Station, Outfeed Rack, Media Adder, Service Platform, Electrical Controls, Dust Collector, Detection Unit, Trash Full Indicator, Stainless Steel Material Handling Components, Reclaim Unit



**NEW FUME SCRUBBER - PICKLING LINE**



**TUBE & PIPE HOT DIP PICKLING LINE**

## **TUBE & PIPE HOT DIP PICKLING LINE**

General Tank Dimensions - 600" L X 42" W X 60" D  
General Line Layout:  
Load/Unload Area  
Degreasing Tank - Up To 150 Degrees Farenheight  
Cold Water Rinse Tank  
HF/Nitric Acid Tank - Up To 120 Degrees Farenheight  
Passivation Tank - 50% Nitric Acid  
Cold Water Rinse  
Water Water Rinse  
Gantry Type 5 Ton Crane with Two Hoists  
Waste Water Treatment System  
Scrubber  
Motor and Control Enclosure



# ONGOING LIQUIDATION - ASSETS FROM COMPLETE FACILITY



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